

Date: Thursday, 10/18/2007 8:03:03 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR ARM
Job Number : 35204	
Estimate Number : 10505	
P.O. Number : <u>N/A</u>	Part Number : D2010103
This Issue : 10/18/2007 S.O. No. : <u>N/A</u>	Drawing Number : D2010 REV. C2
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : SMALL /MED FAB	Drawing Revision : C2
Previous Run : 33915	Material : <u>N/A</u>
Written By : _____	Due Date : 10/31/2007 Qty: 10 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est : F02.08.21 Re-format; Added D2057 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 1.5750 f(s)/Unit Total : 15.7500 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall

(M304TR0500W035)

Batch No: M105575

SAB 07/10/30 10

2.0	BRAKE NC	NC BRAKE
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Comment: BRAKE NC

Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727

Identify as D2010-103

SAB 07/10/30 (10)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Bend as per Dwg D2010 using bending Jig D2010-103T2

2- Deburr

SAD 07-10-30

4.0	D2057	Plug
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Plug

Pick:

Qty	Part Number	Description	Batch
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1	D2057	Plug	<u>B 25655</u>
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SAD 07-10-30

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Install D2057 plug as per Dwg D2010

SAD 07-11-01
07-10-30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DD Date: 9/11/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MIRROR ARM

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5/07/10/01 (X10)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

1/11/02

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

6/2/10/01

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 235

(X10)

07/11/02 AS

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(18) 07/11/02

Job Completion



11/07/11-02

Dart Aerospace Ltd

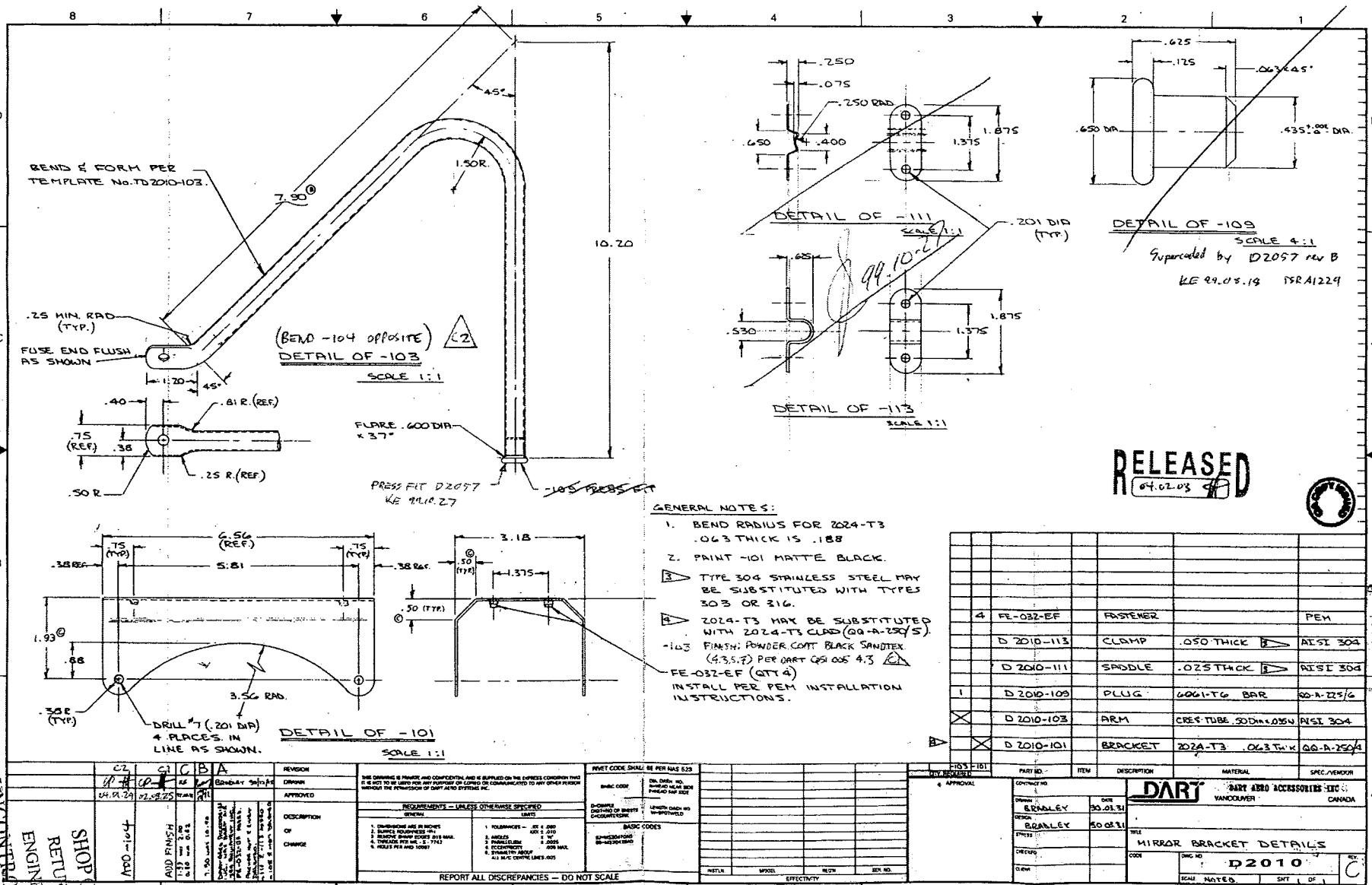
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
07.02.03

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC. VENDOR
4	FE-032-EF	FASTENER	PEW	
	D 2010-113	CLAMP	.050 THICK	ALSI 304
	D 2010-111	SADDLE	.025 THICK	ALSI 304
1	D 2010-109	PLUG	6061-T6 BAR	66-A-250/S
	D 2010-103	ARM	CRES. TUBE 304 DIA. 1.050	ALSI 304
	D 2010-101	BRACKET	2024-T3 .063 THICK	66-A-250/S

DATE	BY	DESCRIPTION
30.01.91	BRANLEY	DESIGN
30.08.91	BRANLEY	DESIGN
		CHECKED
		DATE

DATE	BY	DESCRIPTION
30.01.91	BRANLEY	DESIGN
30.08.91	BRANLEY	DESIGN
		CHECKED
		DATE

DATE	BY	DESCRIPTION
30.01.91	BRANLEY	DESIGN
30.08.91	BRANLEY	DESIGN
		CHECKED
		DATE

NO. 35204
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
COPY